

Garant

Indexable insert for turning DC.T 070204, for finish machining, Grade: CU7010

**Order data**

Order number	260353 CU7010
GTIN	4045197668875
Item class	21G

Technical description

Cutting speed v_c secondary application	80 - 140 m/min
Cutting speed v_c main application	90 - 210 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.2 mm/rev.
Secondary application	M
Chip breaker	SS
Main application	P
Cutting conditions	continuous
Grade	CU7010

Finishing/roughing assignment	Finishing
Tool material	Cermet
Coating	uncoated
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning